



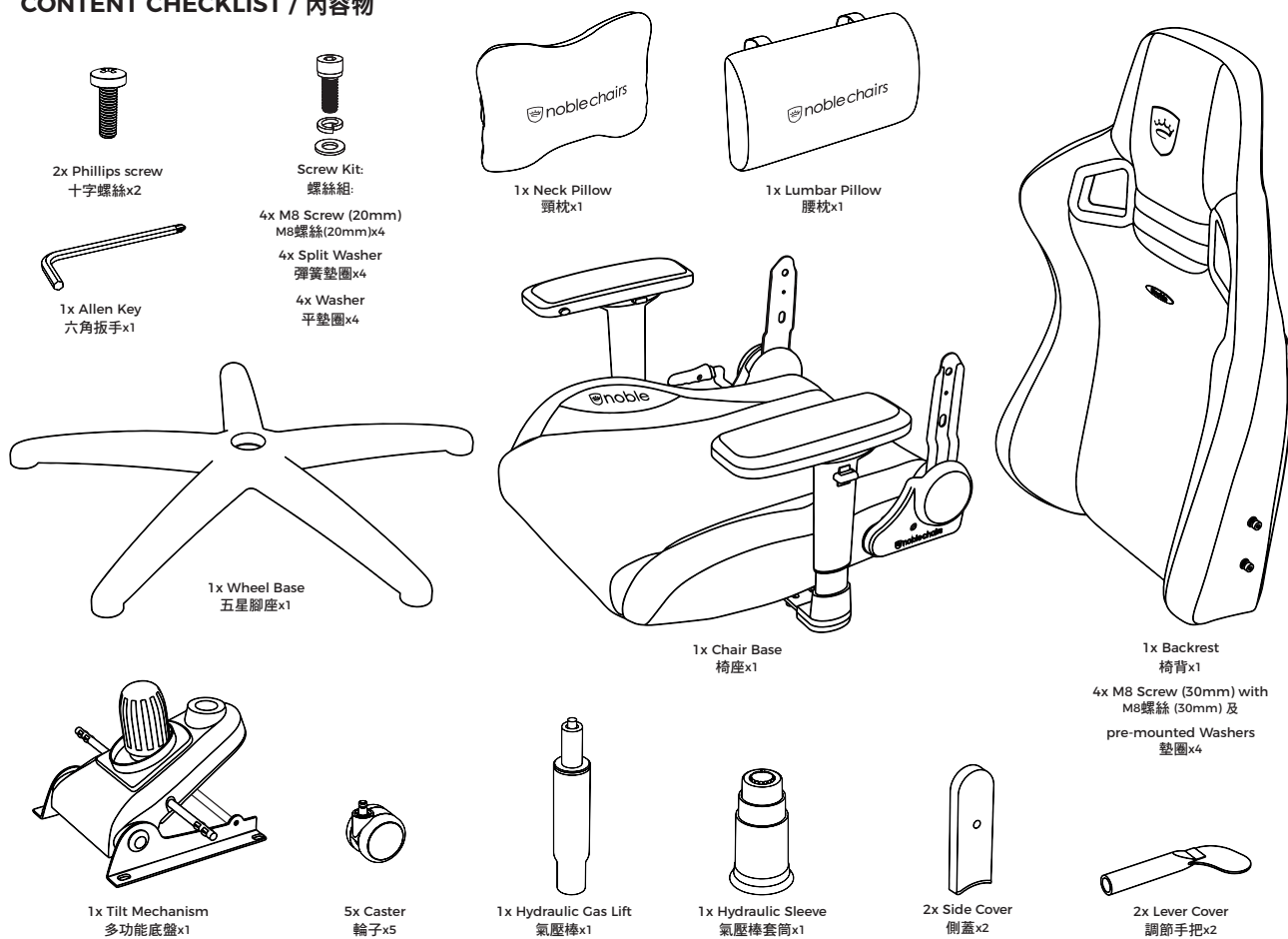
EPIC Series - Assembly Instructions

EPIC 系列 - 快速使用手冊



Read over the manual before you begin. Two people are suggested for assembly.  
開始組裝之前請先檢查各部零件是否正常無損壞與齊全並請詳閱本手冊，建議由兩個人以上依照組裝說明步驟進行。

## CONTENT CHECKLIST / 內容物

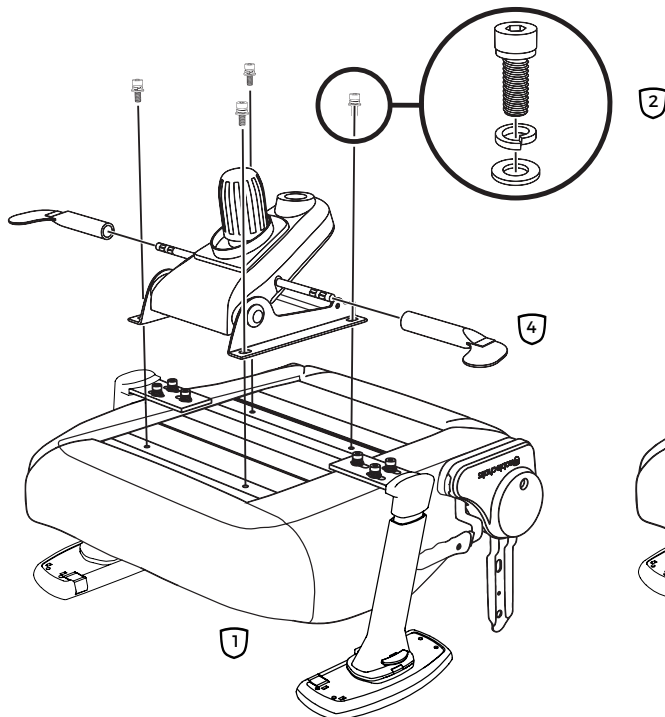


## TILT MECHANISM INSTALLATION / 多功能底盤安裝

- ① Place the CHAIR BASE upside-down on a soft surface and position the TILT MECHANISM in the correct direction.  
將座椅反轉坐墊朝下，並將多功能底盤放置在正確的位置。

- ② Place a SPLIT WASHER and then a WASHER onto each of the 4 M8 SCREWS.  
螺絲安裝順序:M8螺絲(20mm)→彈簧墊圈→平墊圈。

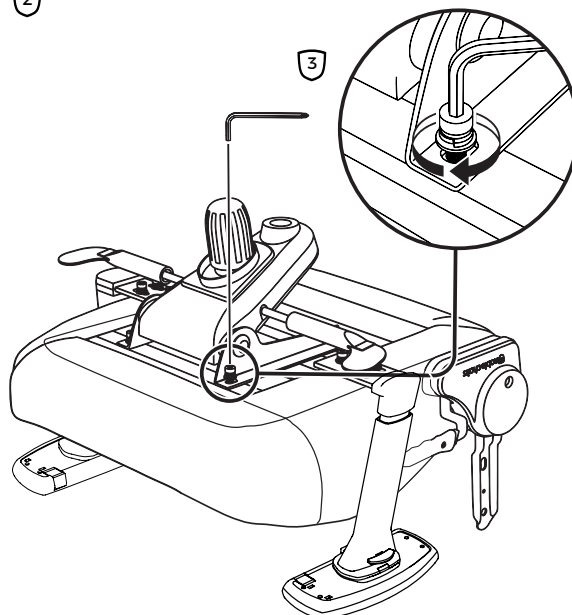
4x



- ③ Install the TILT MECHANISM by diagonally tightening the screws into the CHAIR BASE with the ALLEN KEY.  
使用六角扳手與四顆螺絲將多功能底盤鎖緊。

- ④ Place plastic LEVER COVERS onto metal handles, align and push evenly into place.  
最後將兩個調節手把裝上並確認卡至定位。

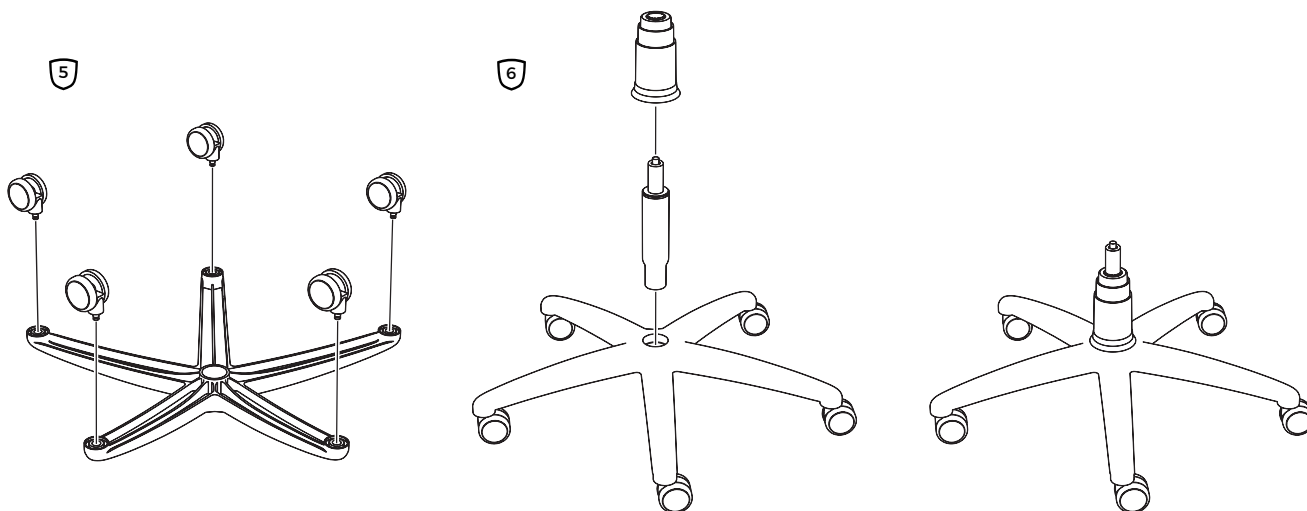
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## WHEELBASE INSTALLATION / 底座安裝

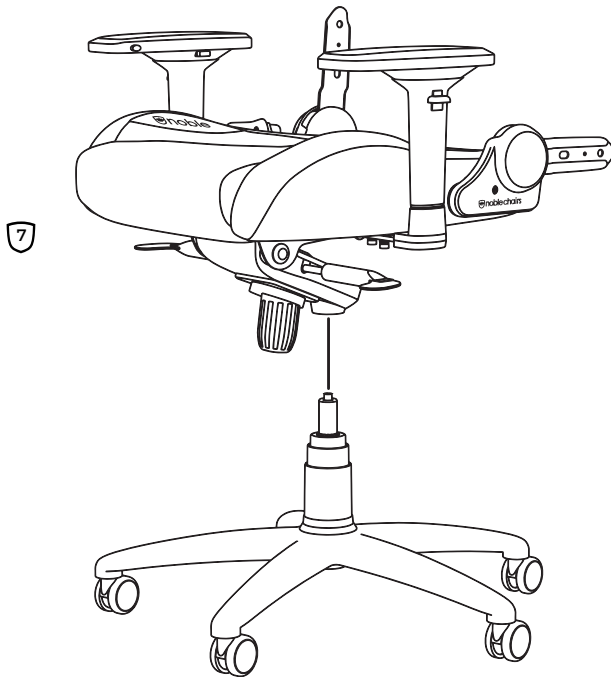
- ⑤ Insert the 5 CASTERS into the WHEEL BASE. Push firmly to lock them into place.  
將五個輪子分別裝入五星腳座並確認是否牢固。

- ⑥ Position the HYDRAULICS into the WHEEL BASE and place the HYDRAULIC SLEEVE over it.  
將氣壓棒裝入五星腳座，再將氣壓棒套筒套上氣壓棒。

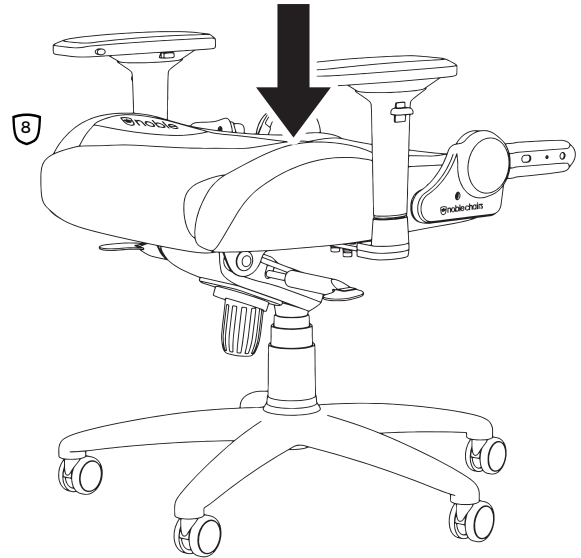


## CHAIRBASE INSTALLATION / 椅座安裝

- 7 Align the top of the HYDRAULICS into the bottom of the TILT MECHANISM.  
將多功能底座插孔對齊氣壓棒頂端。



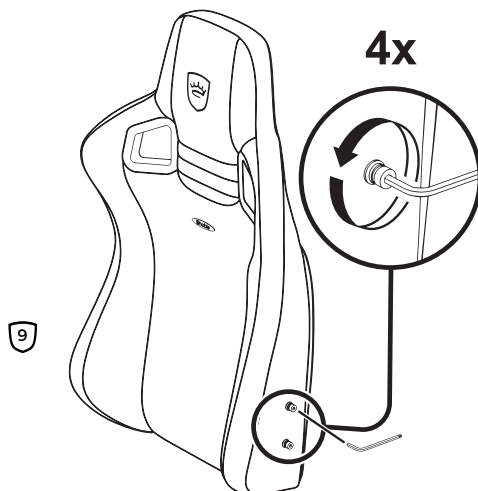
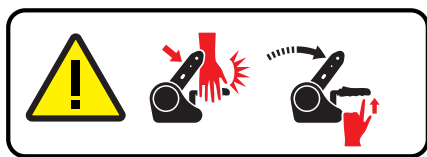
- 8 Push and sit down to lock it into place.  
將椅座輕放於氣壓棒上，即完成安裝，可坐上椅座確保組裝到位。



## BACKREST INSTALLATION / 椅背安裝

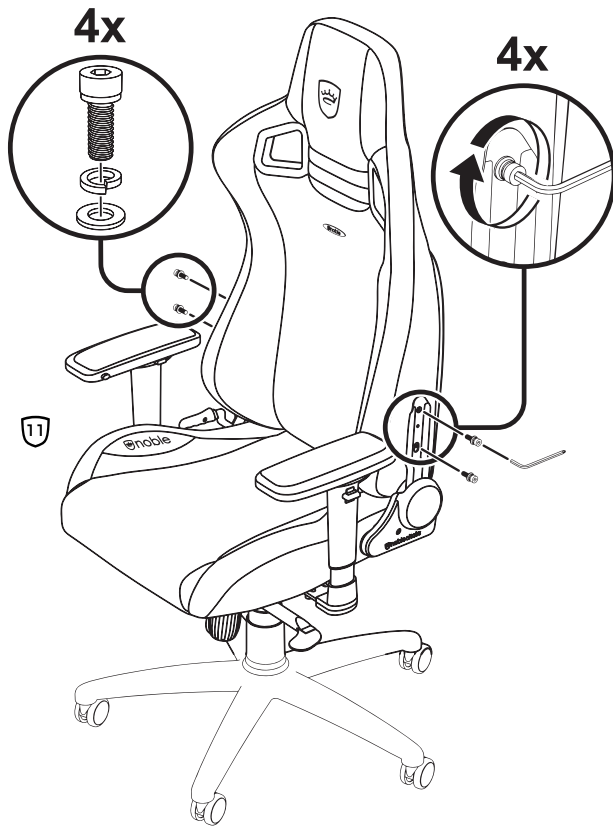
- 9 Using the ALLEN KEY, unscrew the 4 M8 (30mm) pre-mounted screws and washers on the side of the backrest.  
使用六角扳手先移除椅背側邊四顆M8 (30mm) 螺絲及墊圈。

- 10 Push the lever from below, with enough force to ensure that the mounting bracket snaps forward. Keep your hands clear of the bracket during this process to avoid injury. Push back the mounting bracket to roughly a 90° for easier backrest mounting.  
此步驟建議由二人進行安裝，其中一人施以足夠力量握住金屬支架，在由另一人拉動把手鬆開支架，將支架調整至90度位置以便安裝椅背。

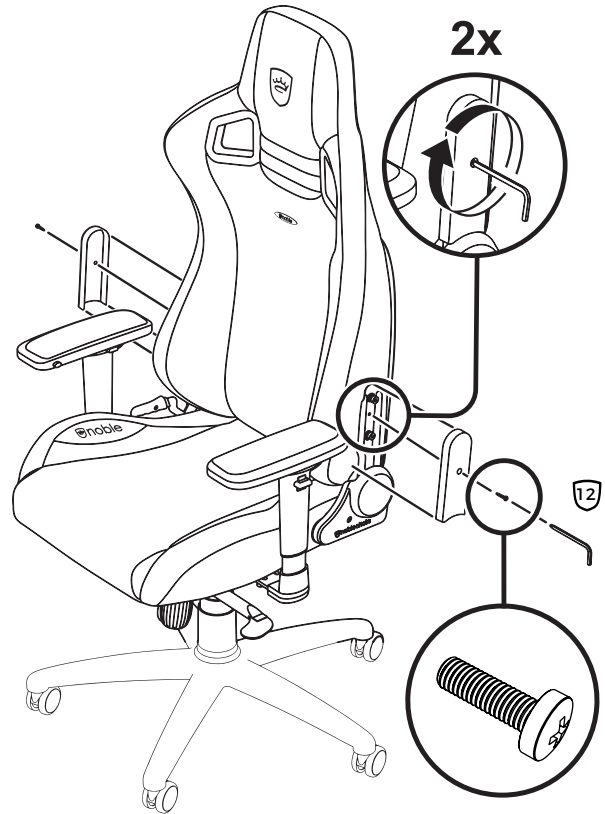


## BACKREST INSTALLATION / 椅背安裝

- 11** Starting with the right side, attach the backrest to the metal brackets with the 4 M8 (30mm) screws using the ALLEN KEY.  
將椅背側邊對齊椅座上的金屬支架，使用六角扳手鎖上兩顆M8 (30MM) 螺絲；另一側重複此安裝動作。

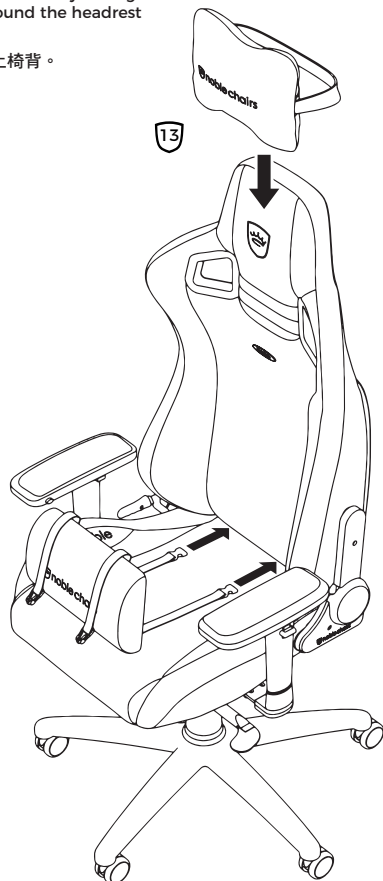


- 12** While firmly pushing SIDE COVERS into place, use the ALLEN KEY to secure the SIDE COVERS with the 2 PHILLIPS SCREWS.  
將側蓋放至定位，以六角板手及十字螺絲將其安裝於支架上。

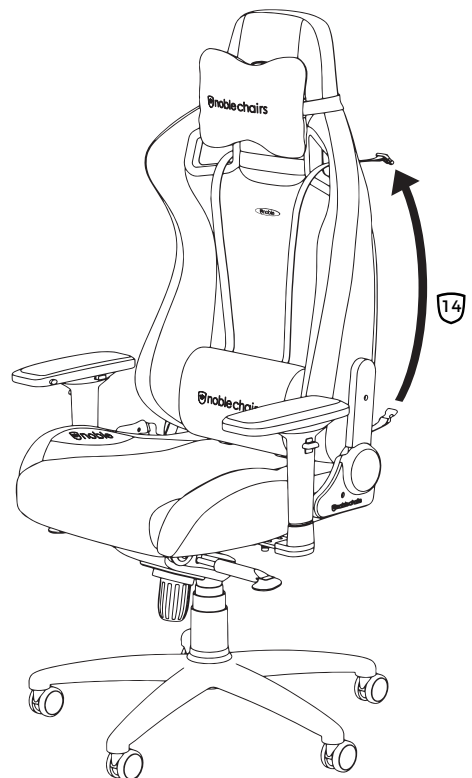


## PILLOWS / 頸枕、腰枕安裝

- 13** Attach the NECK PILLOW by sliding its elastic band around the headrest of the chair.  
將頸枕由上而下套上椅背。



- 14** Place the LUMBAR PILLOW at the bottom of the backrest.  
將腰枕放置於椅背底端。

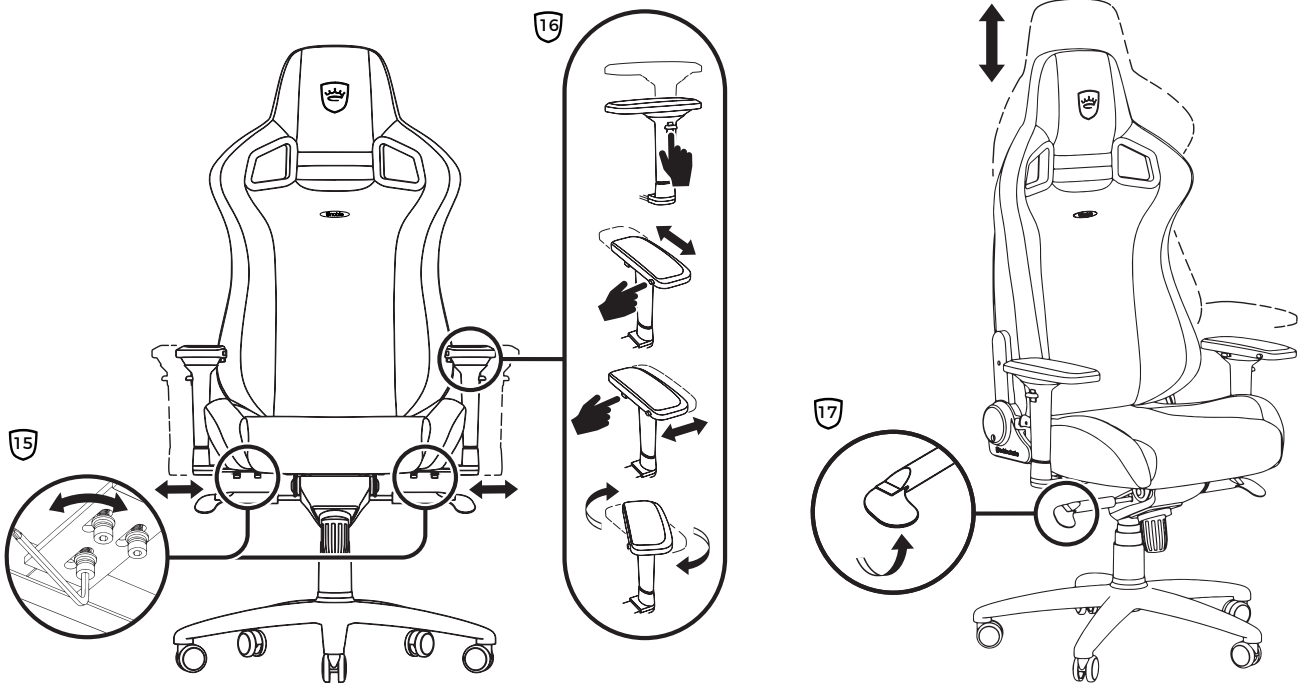


## 4D ARMREST ADJUSTMENTS / 4D扶手調整

- 15** Ensure that the armrests are balanced to your liking. If not, adjust by loosening and tightening the screws using the ALLEN KEY.  
使用六角扳手調整鬆開或固定扶手下方的螺絲，並根據個人喜好將其調整到舒適的位置；扶手左右二側調整方式皆相同。

- 16** Use the appropriate function to adjust the armrests.  
根據手冊的功能說明適度調整扶手到可支撐手臂的舒適位置。

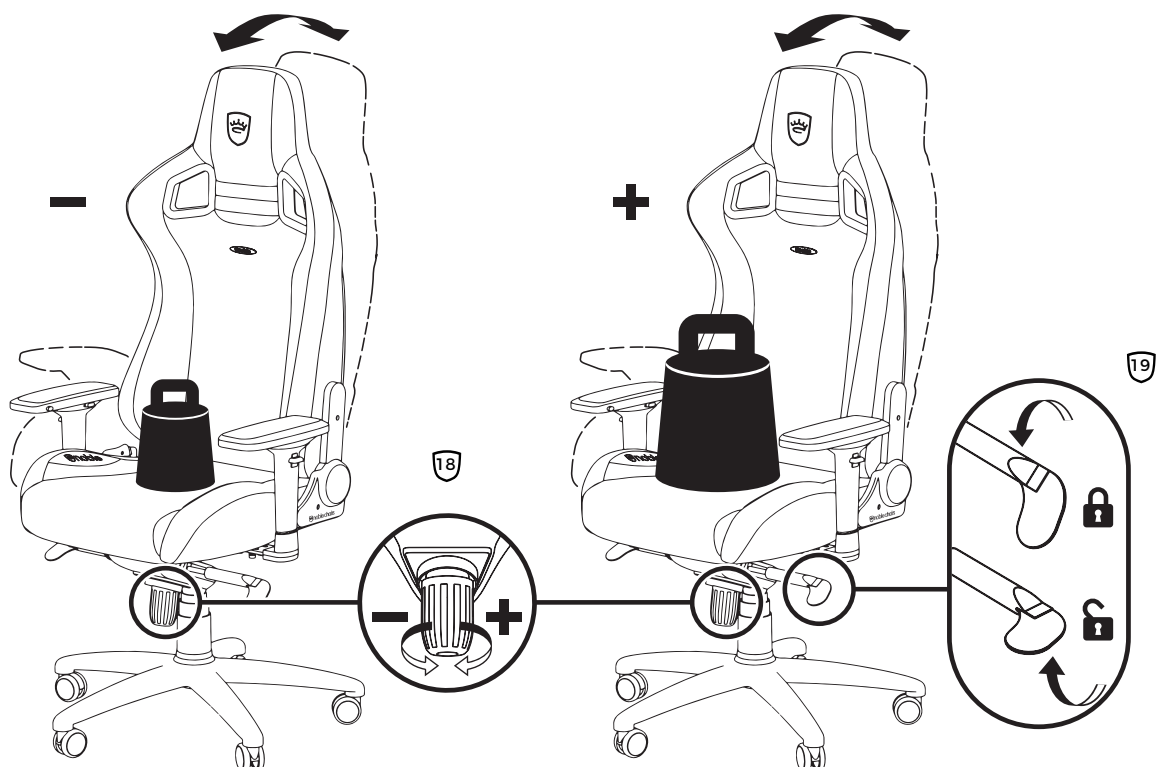
- 17** Use the right lever to adjust the chair's height.  
使用座椅右側把手來調節座椅到舒適的高度。



## TILT ADJUSTMENT / 搖椅功能調整

- 18** Turn the cylinder knob under the chair clockwise to tighten the seat's rockability and counterclockwise to loosen it. Adjust according to your own weight.  
可旋轉座椅下方的圓柱形旋鈕，來調整其重力，順時針旋轉增加重力；逆時針方向減輕重力。

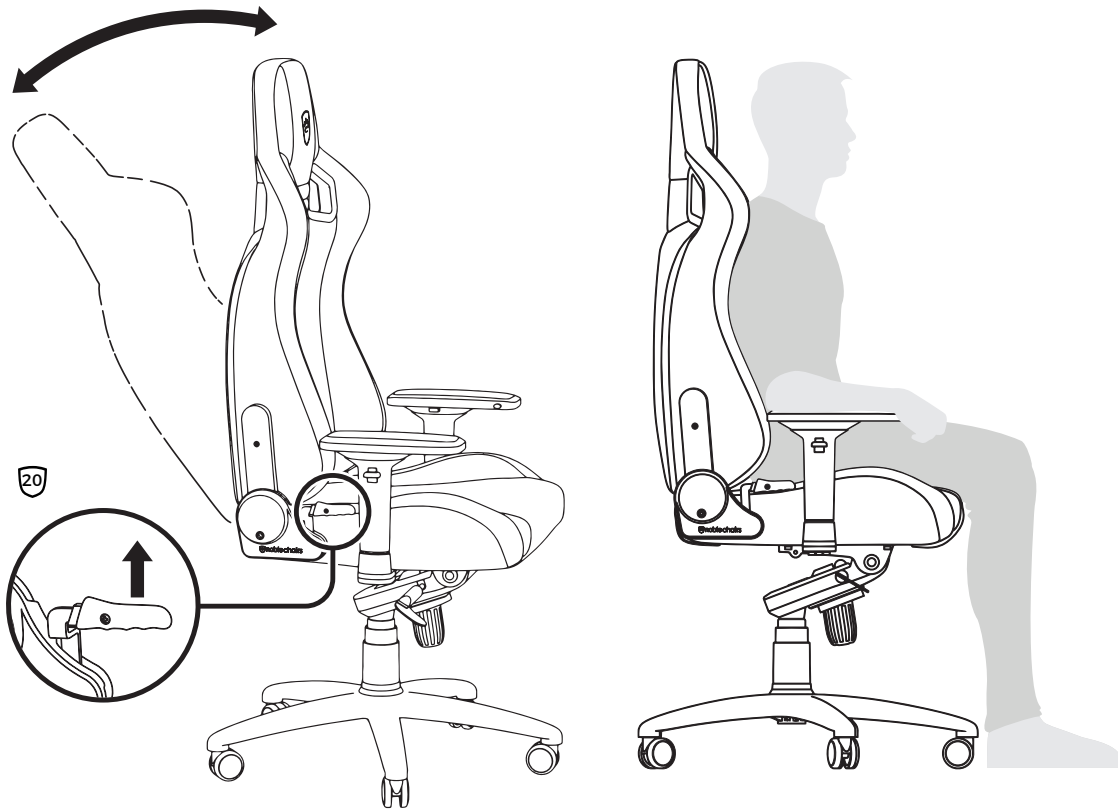
- 19** Use the left lever to lock/unlock the tilt mechanism.  
使用座椅靠背左側把手，鎖定或解除座椅的搖椅功能。



## SEATING ADJUSTMENT / 椅背角度調整

- 20 Pull up on the lever and slowly lean back until the preferred position is achieved.

拉起手把後身體緩慢向後傾靠，達到最佳舒適位置後放開手把使之固定。



## Care Instructions

- Keep noblechairs tidy by vacuuming its seams with a crevice tool.
- Dust regularly using a clean, lint-free, slightly damp soft cloth and wipe the area clean.
- Avoid direct sunlight and keep noblechairs away from heat sources to protect its leather.
- Clean spills quickly. Blot away with a clean cloth, but do not rub.
- Clean the casters by wiping off dirt with a scrub brush. Vacuum out dust caught inside of the wheels.
- For further cleaning, pull off the wheels and wipe them down with a surface cleaner and a clean rag.
- Push firmly to lock them back into place.

## 保養方式

- 使用吸塵器清潔椅子縫隙。
- 使用柔軟的防塵布擦拭座椅。
- 為保護皮革品質，請避免將椅子放置於陽光直射及高溫、潮濕處。
- 若流質的液體傾倒在椅子上，請盡速以乾淨之乾布吸乾內外表面水分，並於乾燥通風處陰乾，切勿摩擦皮革或直接用水清洗。
- 可拆卸輪子便於清潔，以刷子清潔輪子上的髒污，以吸塵器清除縫隙灰塵。
- 建議不定期清潔輪子上的髒污與灰塵。

## Safety Information & Return/Exchange Policy

The maximum recommended user weight of the EPIC Series is up to 120kg or 264.5 pounds.

Don't use noblechairs in an abusive manner. noblechairs is not liable for any damages resulting from improper assembly and usage.

The original packaging can be conveniently reused for a noblechairs return or exchange. noblechairs accepts returns that are properly packaged.

## 安全須知與保固

本產品最大承重量為120公斤，請勿於上方彈跳或多人乘坐，以及用不正確的方式使用座椅。

原廠所有的零件，包含保固期內更換的零件以及自費更換的零件享有二年保固，注意：皮革除外。





 <https://www.noblechairs.com>

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